Pallet Racking
Installation Guide
For heights less than 12’
Step 1:
A- Raise the End Frame using a forklift.
B- Maintain the position of the End Frame securely.
C- Install two beams at a height of 9” from the ground.
D- Secure with safety clips or with nuts and bolts.

Step 2:
A- Install additional End Frame at opposite ends of beams also 9” from the ground and secure with safety clips or nuts and bolts.
B- Install two more beams approximately 60” higher or at height required as long as it is within arm’s reach of installer.
C- Use safety clips or nuts and bolts to secure beams on End Frames.

D- Once the beams are secured, move on to the next bay.

○ **Step 3**:  
  A- Place bay in final position.
  
  B- Level the uprights with shims while maintaining the tolerance limits using the following formula:
C- Anchor both End Frames to the ground (making sure they are in final position)
D- Once anchor is installed, do not cut top of anchor should it not be completely screwed into cement.
Step 4:
A- Repeat installation of additional beams on one side at 9” from the ground and 60” higher.
B- Place beams at required heights.

Step 5:
A- When installing additional sections, spacers must be fastened between uprights to ensure secure and proper distance. Here is a typical illustration of the proper installation of spacers. Be sure to properly anchor all uprights.